

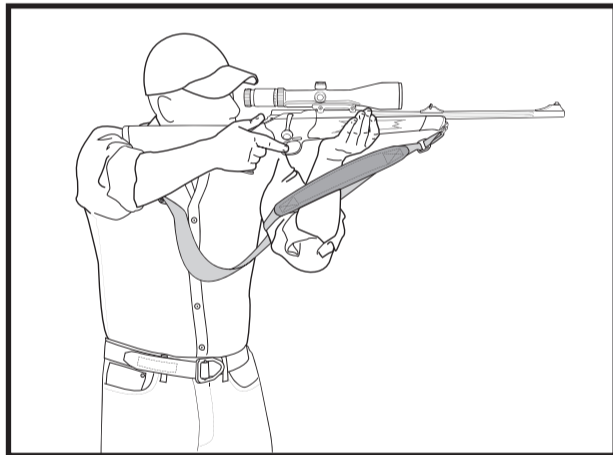
galcousa.com



Galco Customer Service can be reached  
Toll Free at 800-874-2526  
or by Email at:  
customerservice@galcofirearm.com

## **GALCO**<sup>®</sup>

### PRODUCT INFORMATION GUIDE RIFLEMANN SLING



**galcousa.com**  
2019 W Quail Avenue Phoenix, AZ 85027

## SAFETY SYMBOL DEFINITIONS

### **DANGER**

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

### **WARNING**

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

### **CAUTION**

Indicates a hazardous situation which, if not avoided, will result in minor or moderate injury.

### **NOTICE**

Used to address practices unrelated to potential personal injury.




Visit [galcousa.com/videos](http://galcousa.com/videos) to view related safety videos.

## IMPORTANT SAFETY WARNINGS AND INSTRUCTIONS READ PRIOR TO USING GALCO PRODUCTS

### **DANGER**


Firearms users must understand and obey the Rules of Firearm Safety:

1. Treat all firearms as if they are always loaded.
2. Never point a firearm at anything you aren't willing to shoot.
3. Keep your finger off the trigger until you intend to shoot.
4. Be sure of your target and what is behind/beyond it.

 **WARNING** Failure to heed these warnings or follow the operating instructions may result in negligent discharge of a firearm, causing serious injury or death.

Read and understand all owner's manuals, instructions, and guides prepared by the manufacturer of your firearm prior to use.

If you have any questions about correct fit, contact Galco Customer Service at **800-874-2526** or [customerservice@galcofirearm.com](mailto:customerservice@galcofirearm.com). You may also visit us at [galcousa.com](http://galcousa.com) where you can use our online fitting guide.


 **WARNING** Carrying a firearm with an ill-fitting or improper sling can result in serious injury or death. The purchase and use of a Galco sling is at the sole and exclusive risk of the user.



### READ AND UNDERSTAND THIS ENTIRE GUIDE PRIOR TO USING THIS PRODUCT

Firearms are inherently dangerous. Improper or careless use of a firearm or firearm and sling may result in serious injury or death. It is the user's responsibility to possess a thorough knowledge of, and be properly trained in, all aspects of firearm use, including sling use and safety.

Carry the firearm in the safe condition recommended by its manufacturer. This information will be contained in the product information manual provided by the firearm manufacturer. If you do not have the manual applicable to the firearm, contact the firearm's manufacturer.


It is the user's responsibility to maintain the sling by regularly checking component parts for excessive wear and proper function.


 **CAUTION** Always protect an exposed magazine release from accidental activation.

 **WARNING** When slinging your firearm, DO NOT place your finger on the trigger, in the trigger guard, or near the trigger. Position your finger along the frame of the firearm above the trigger guard. Keep your finger off the trigger until your sights are on target. 


Always place your hand on the firearm when you are running or performing other physically vigorous activities.


It is the user's responsibility to maintain the sling by regularly checking component parts for excessive wear and proper function. This includes, but is not limited to, buckles, straps and other hardware.


 **WARNING** Do not use customized, modified, worn or broken firearms, or those otherwise outside the original manufacturer's specifications, with a Galco sling.


 **WARNING** Do not in any way modify, disassemble or remove any part from this sling, except as approved and recommended in Galco's Product Information Guide.

## INSPECTIONS + MAINTENANCE, ADDITIONAL USER RESPONSIBILITIES


 **WARNING** It is the user's responsibility to ensure that the item remains serviceable and safe, and able to continue service within its design intent.

 **NOTICE** It is the user's responsibility to inspect the sling before and after each use for signs of excessive wear or loss of retention capability, and appropriate tightness of all hardware.

 **NOTICE** Do not expose your sling to extreme heat, such as the interior of a car in summer, or leave it otherwise exposed to the elements.

 **WARNING** When the sling is in use, ensure that the weapon's safety/selector lever remains clear of the web gear, ammo carriers, or other equipment that may move the safety/selector to the "fire" position and/or engage the trigger.


## DO


 **NOTICE** Ensure that all screws are tightened snugly. Applying a small amount of clear nail polish to the threads will minimize screw back out.

Ensure that the sling provides secure gun retention in all circumstances.

Clean as needed by hand using a soft bristle brush. If additional cleaning is needed, wash by hand with a mild soap and water, allow to air dry naturally.

## DON'T

 **WARNING** Do not use a loaded firearm with a sling without first testing – with a firearm double-checked and verified to be unloaded – for proper firearm fit.

 **NOTICE** Do not put Galco synthetic material products in the washing machine.

Do not use artificial heat to speed up the drying process, i.e. from a hair-dryer, oven, radiator, direct sunlight, etc.

Do not use any solvents of corrosive chemicals on this product.

Do not leave Galco products on the dashboard of your car in summertime.

Do not leave Galco products exposed to direct sunlight or excessive heat for long periods of time.

Do not use LocTite® or threadlock. Outgassing from these adhesive compounds will adversely affect plastic, nylon and rubber parts.

The above care and maintenance instructions cannot substitute for your good common sense. Following our recommended care and maintenance tips will allow you to get the maximum service life from all of your Galco products.

## CARRY CONDITION OF THE FIREARM

Carrying any firearm with a live cartridge in the chamber immediately in front of the firing pin may cause a negligent discharge. Information regarding the safe carry condition of your firearm will be contained in the product information manual provided by the firearm's manufacturer. If you are unsure of the safe carry condition(s) of your firearm, contact the firearm's manufacturer.

## IF ANY DOUBT EXISTS AS TO THE SERVICEABILITY OR SAFETY OF A GALCO PRODUCT, IMMEDIATELY CEASE USING IT!

If you have questions, contact: Galco Customer Service at **800-874-2526** or [customerservice@galcofirearm.com](mailto:customerservice@galcofirearm.com)

Galco has made every effort to properly label all holsters for the specific firearms they fit. However, firearms manufacturers often make changes to their firearms that affect holster fit.

Galco will not be responsible for such changes, nor for typographical or other human errors that may occur. It is the user's responsibility to ensure proper holster fit with actual firearms.

It is important to understand that all products, including firearms, holsters and slings may eventually "wear out" or become unsuitable for the function for which they were designed. Stress and strain placed on a product will vary according to frequency and conditions of use, and therefore it is difficult to indicate a recommended replacement date for this product.

## PRODUCT IDENTIFICATION

Galco products are generally identified with a two-part code stamped into the holster body or label affixed to the item.

An alphabetical or alphanumeric prefix identifies the holster model. For example, the FLETCH model's prefix is FL while the Royal Guard's prefix is RG.


The numerical suffix identifies the particular firearm the holster is intended to fit. For example, the 212 suffix indicates a 5" 1911 while the 224 suffix indicates a Glock 17. The letter "B" or "H" at the end of the code indicates color. B is for black, H for havana brown, while no letter generally indicates tan.

Thus, an FL212 (FL + 212 + no letter) will be a tan FLETCH to fit a 5" 1911, while an RG224B (RG + 224 + B) will be a black Royal Guard for a Glock 17.

Holsters intended for Galco's modular shoulder systems display letters and numbers that correspond to guns. A Miami Classic holster intended for a SIG P320, for example, will simply read 820.

The numerical suffix of holsters intended for right-hand or ambidextrous use will end in an even number. The suffix of holsters intended for left-hand use will end in an odd number.

You may use the search field found at our website, [galcousa.com](http://galcousa.com), to locate a holster fit. Simply enter the model number on the item (FL224B, for example) in the field. Should you have questions regarding the identification of the firearm intended for your Galco product, you may also contact Galco's customer service department at **800-874-2526** (during business hours) or by email at [customerservice@galcofirearm.com](mailto:customerservice@galcofirearm.com).

 **WARNING** Galco products are approved for use with multiple firearms. Care must always be taken to ensure your sling is an appropriate and approved fit for your firearm.

**THANK YOU FOR YOUR PURCHASE  
OF A GALCO PRODUCT! WE  
APPRECIATE YOUR BUSINESS.**

**RIFLEMANN SLING**

Designed in collaboration with prolific outdoor writer and hunter Richard Mann, Galco Gunleather is excited and proud to produce the RifleMann Sling!

In the Spring of 2015, Mann came to Galco with a novel idea for a hunting sling. His rough prototype allowed a hunter/rifleman to use the sling in three braced positions. The first position is the traditional “hasty” sling, as often used by the military and hunters. The second is the position originally used with Galco’s Safari Ching sling, essentially a further simplified hasty sling, as preferred by many modern shooters. Lastly, Mann’s original design allows the use of the more recent and modern “military sniper” technique, where the sling wraps around the strong triceps.

Christening the new design the RifleMann Sling, Galco made several refinements to Mann’s design, allowing easier and simpler use. The addition of thick padding allows very comfortable carry in the field. Upon field-testing the new sling, Mann proclaimed it, “The best damn sling I’ve ever used.”

Max length 59”/ Min length 45”/ Width 2”/ Fits 1” swivels

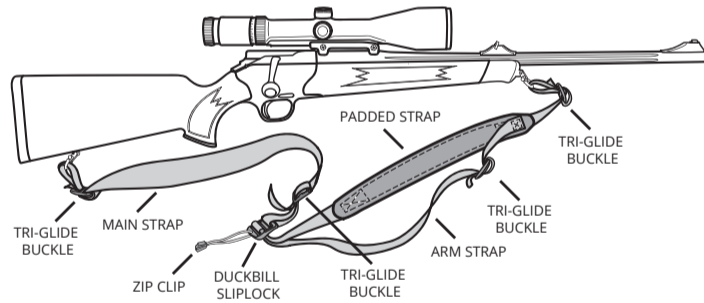
**WARNING** Keep your finger off the trigger until your sights are on the target!!



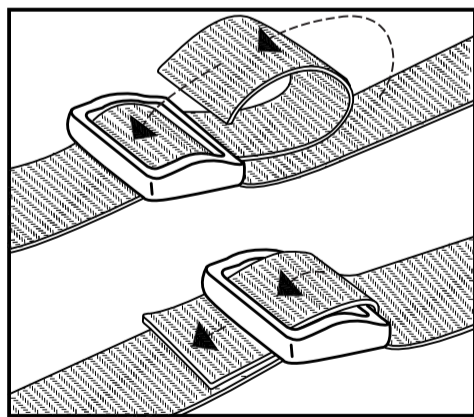
**WARNING** Do not attach a loaded firearm to a sling without first testing – with a firearm double-checked and verified to be unloaded – for proper firearm fit.

**INSTALLING THE RIFLEMANN SLING**

The RifleMann Sling attaches to 1” sling swivels in the conventional fore-and-aft positions. The padded strap and support strap should be towards the muzzle of the rifle, with the main strap toward the rear.



**TRI-GLIDE BUCKLES**



Tri-glide buckles may be locked into place (preventing shifting, sliding, etc.) by threading the tail-end of the strap back through the far end of the buckle, as shown. Straps with extra length after adjustment may be carefully trimmed and the edges melted to prevent fraying.

Before trimming, ensure that the adjustments are correct, and remember to take into account changes in seasonal/hunting clothing that may require sling adjustments.

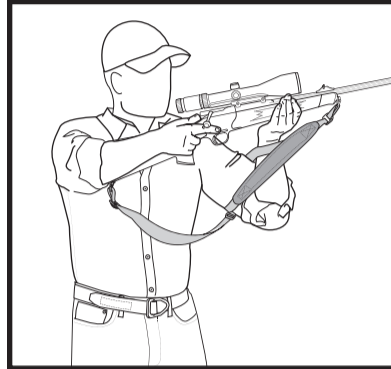
**NOTICE** Use caution trimming the Support Strap as this strap is key for many adjustments.

**RIFLEMANN AS “HASTY SLING”**

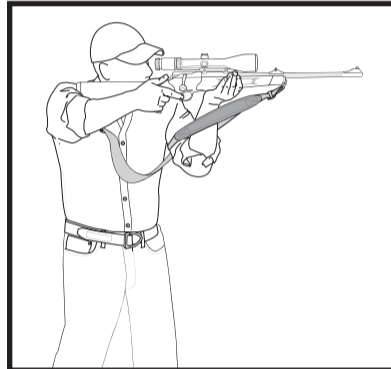


Begin with the rifle unmounted and hold the rifle’s pistol grip with your strong hand. Slide your support arm between loop formed by the Padded Strap and the Support Strap.

**NOTICE** The loop should be as high up the support side tricep as far as comfortably possible. The higher the loop, the more stable the sling and rifle will be.



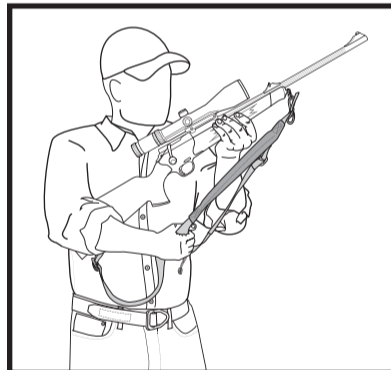
Wrap your forearm around the Padded Support Strap by taking an outboard turn with your arm over the Support Strap. Bring your support hand to the fore-stock of the rifle.



Once the rifle is completely shouldered and in the correct firing position, the support side elbow should be pointed roughly toward the ground.

In the firing position, the Main Strap should hang across the chest and allow free range of motion.

**RIFLEMANN AS “SAFARI SLING”**



Start with the rifle unmounted to your shoulder and hold the fore-stock of the rifle with your support hand. The support elbow should be pointed roughly toward the ground.

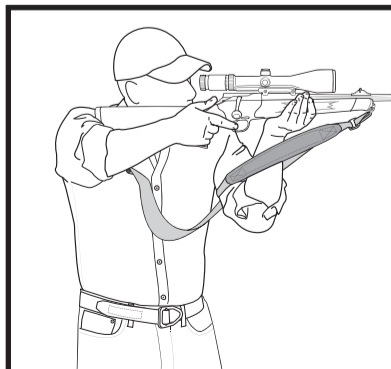


Grab the bottom of the loop formed by the Padded Strap and the Support Strap. Pull the loop over the elbow of the support arm.

The loop should be as high up the support side tricep as far as comfortably possible.



**Do not put your support hand through the sling. Instead, pull the loop into position over the elbow with the shooting hand.**

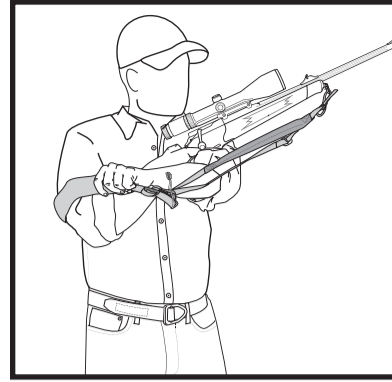


Return the strong hand grip to the rifle’s pistol grip and bring the rifle into a proper, shouldered firing position.

Once the rifle is fully shouldered, create tension by “pulling” the tricep against the loop and toward your body.

**NOTICE** Steadiness is greatly enhanced if the support side elbow is also supported, as in the rifleman’s kneeling, sitting, prone, or military squat.

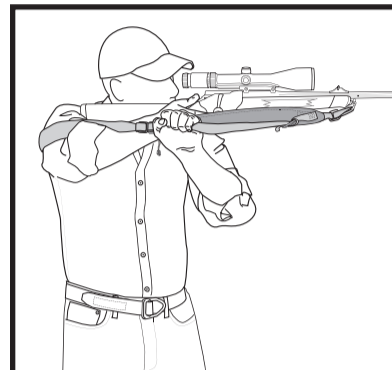
**RIFLEMANN AS SNIPER+TRICEP METHOD**



Start with the rifle unmounted and hold the rifle’s pistol grip with your strong hand.

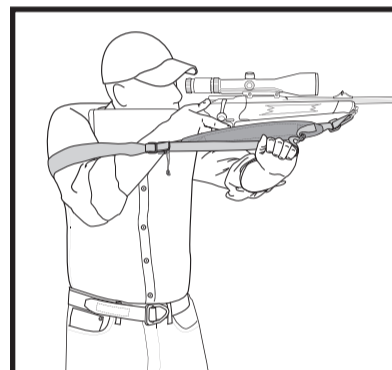
Grab the unpadded main strap with the support hand and wrap it around the strong side elbow.

**NOTICE** The loop should be as high up the strong side tricep as far as comfortably possible. The higher the loop, the more stable the sling and rifle will be.



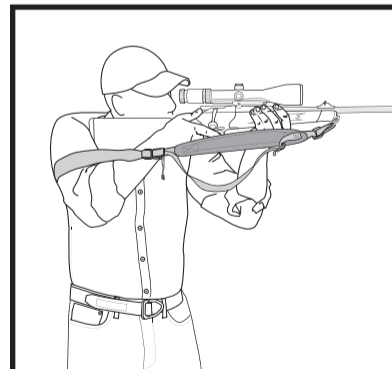
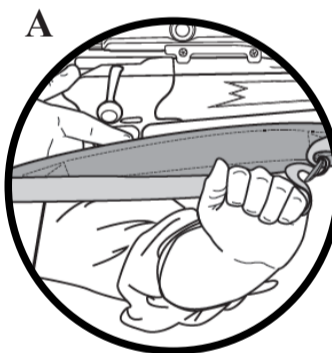
Once the rifle is fully shouldered and in the correct firing position, the tension of the sling can be quickly adjusted. The tighter the sling, the steadier the rifle will be.

**NOTICE** Note that the support hand, sling and shoulder are able to support the rifle completely when the butt of the rifle is tucked against the shoulder.



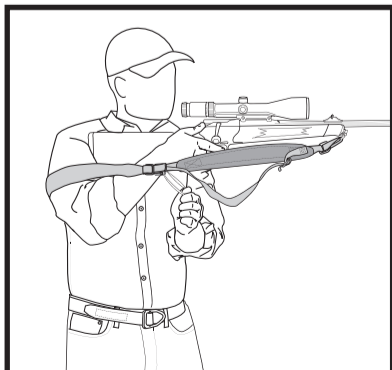
To quickly adjust the tension of the sling, grasp the Support Strap with your support hand and pull sharply forward, and away from your body. The Duckbill Slip-Lock will engage to allow the sling to tighten, and automatically lock the strap into the new position.

(See illustration A)



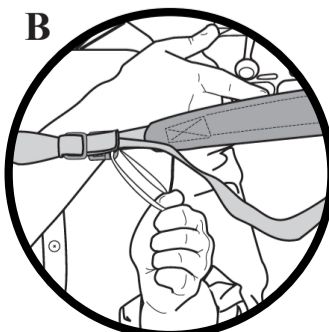
Tighten until all slack is taken out of the sling. This method is fast to assume and provides enhanced stability.

**RELEASE FROM SNIPER+TRICEP METHOD**

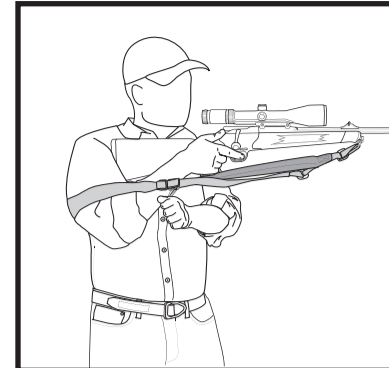


To release the sling after utilizing the Sniper Triceps Method, use your support hand to grab the Zip Clip.

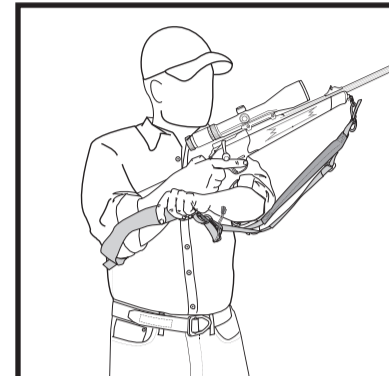
(See illustration B)



**RELEASE FROM SNIPER+TRICEP METHOD(continued)**



Sharply pull the zip clip back and away from the muzzle. The Duckbill Slip Lock will automatically disengage and release the tension of the sling.



Unhook the loop formed by the Main Strap and the support strap from the upper arm/triceps.

**NOTICE**

See video demo at [galcousa.com](http://galcousa.com)

**REPAIRS**

Great care was taken to select the finest materials available to craft your Galco product. It was designed in accordance with the highest engineering standards and hand made using traditional leather craft practices that have become Galco hallmarks over five decades. In the unlikely event a repair is necessary to an unaltered Galco product, simply contact our Customer Service department at **800-874-2526** or [customerservice@galcoGUNLEATHER.COM](mailto:customerservice@galcoGUNLEATHER.COM). We will issue you a Return Authorization (RA) number to print on the outside of your shipping container and provide you with detailed shipping instructions.

**TERMS OF SALE**

Because we have no control over the use of our products, all Galco products are sold as is and “with all faults”. The entire risk as to the quality and performance of the product is with the buyer. Should the product prove defective following its purchase, the buyer and not the manufacturer, distributor, or retailer assumes the entire risk of all the necessary servicing or repairs. Under no circumstances shall Galco be liable for incidental or consequential damages, such as loss of use of property, commercial loss and loss of earnings or profits. The implied warranties of merchantability and fitness for a particular purpose and all other warranties, expressed or implied, are excluded from this transaction and shall not apply to the product sold. The determination of the fitness or the suitability of any product for a specific use is the responsibility of the buyer. The illustrations shown herein are typical as to the finish and application. Due to uncontrollable variances in color saturation, the actual product may differ slightly from that shown on our web site. Galco reserves the right to make changes in product built and/or sold by them at any time without incurring any obligation to make same or similar changes on products previously manufactured and/or sold by them. All Galco products are made in the U.S.A. and produced according to rigid specifications. Prices and models are subject to change without notice. Some states do not allow the exclusion or limitation of implied warranties or liability for incidental or consequential damages, so the above limitations and exclusions may not apply to you. Galco designs, features, and model names are the exclusive property of Galco International. Any and all persons including, but not limited to, individuals, firms and/or corporations are forbidden from imitating, copying or reproducing them in any way.