IMPORTANT SAFETY WARNINGS AND INSTRUCTIONS READ PRIOR TO USING GALCO PRODUCTS

WARNING
Firearms are not safe until understood and obey the Rules of Firearm Safety:
1. All firearms are always loaded.
2. Never leave your firearm or ammunition where anyone is free to use it without your knowledge.
3. Keep your firearm off the trigger until you are ready to fire.
4. Be sure of your target and what’s beyond it.

WARNING
Failure to heed these warnings or follow the opening instructions may result in the discharge of a firearm, causing serious injury or death.

Read and understand all owner’s manuals, instructions, and cautions as produced by the manufacturer of your firearm prior to use.

Galco holsters are designed to carry specific firearms.

Before use, be sure the holster selected is intended and intended to carry your particular firearm.

If you have any questions about correct fit, contact Galco Customer Service at 800-874-2520 or 845-920-3100.

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PRODUCT INFORMATION GUIDE
HORIZONTAL SHOULDER HOLSTER SYSTEMS

Visit GalcoUSA.com to view related sales and product videos.

SAFETY SYMBOL DEFINITIONS

A DANGER
Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

A WARNING
Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

A CAUTION
Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE
Use to address practices unrelated to potential personal injury.

WARNING
Do not load a placed firearm in a holster without first testing a firearm dual-sided and verified to be unloaded - for proper firearm fit.

Do not store your firearm in a holster if the holster is dump from perspiration or otherwise moist condition.

Do not store your firearm in a holster if the holster is dump from perspiration or otherwise moist condition.

Do not submerge or saturate your leather product with water, soap, or detergents. Avoid contact with a hot dryer, oven, radiator, direct sunlight, etc.

Do not use or store as described as nuts, foot or Minx, oil, as they will damage the leather. Additionally, do not use Galco Leather Lotion or other leather conditioners on Premium Cut Shoulder or similarappa.

Do not leave your Galco product on the dashboard of your car in summer, or leave it otherwise exposed to the elements.

The above care and maintenance instructions cannot be substituted for your common sense. Following our recommended care and maintenance tips, along with common sense, will allow you to gain the maximum service life from your Galco product.

TERMS OF SALE
Because we make no warranty of the use of our products, all Galco products are sold as is and “with all faults”. The entire risk as to the quality and performance of the product is assumed by you. Galco shall not be liable for any product which the product prove defective following its purchase, the buyer and not the manufacturer, distributor, or retailer assumes all risks from any loss, injury or damage caused by the product or any other account.

If you have any questions, contact Galco Customer Service at 800-874-2520 or 845-920-3100.

Some Galco holsters are approved for use with multiple firearms. Care must always be taken to ensure your holster is an appropriate and approved fit for your firearm. Never carry a firearm in a holster not specifically recommended by Galco for that particular firearm.

Keep your firearm off the trigger until you are ready to fire.

Ensure that all screws are tightened snug. Applying a small amount of clear nail polish to the threads will minimize screw back out.

Full grain leather holsters have been treated with bodkin perspiration, the elements, or become soaked on a regular basis may need to be frequently periodically to prevent the break down of the leather fibers. Dry the leather naturally, without any type of artificial heat. Use Galco Leather Lotion, which will replace the natural oils in the leather.
HOLSTER FIT/ BREAK-IN (continued)

1. Pull the strap over the back of the firearm without resting tension.
2. While maintaining the strong tension, attempt to strip the firearm and break-in the holster. Stop when you feel a strong resistance. This is normal, and is a test bolt.
3. Repeat step 2 as needed. Following and repeating the instructions is the only way to an ideal break-in.
4. Insert the unloaded handgun and magazines/radials in their respective components.

ASSEMBLY & ADJUSTMENT OF ALL HORIZONTAL SHOULDER SYSTEMS (as fitted)

1. Insert the unloaded handgun and magazines/radials in their respective components.
2. Adjust the shoulder harness on your system like you would a coat or some pressure to put on over your head like a shirt. The flexion swivel plate should be centered between your shoulder blades below the base of your neck.
3. Push down on the retaining strap to lock the firearm in place. The flexion swivel plate should be centered between your shoulder blades below the base of your neck.

HARNESS HARDWARE

Galco harnesses feature an improved key-hole harness design that replaces the earlier screw-end-post design. This results in greater security, ease of assembly, and a greatly reduced chance of fastener loss.

6. See Illustration F. Adjust the height, angle and forward position of the harness and holster carrier to the most comfortable and concealable fit for you body type. This adjusting process of the shoulder system is critical, the system is set up in a bended fashion results in a sloppy fit and compromised function. Many user find it easier to have another person adjust the shoulder system for them while they remain stationary.

7. Once the harness is fitted correctly, remove shoulder harness, check fit so as not to abrade skin.

8. See Illustration G. Thread the harness through the final loop on the swivel holster.

CORRECT PERMANENT HARNESS ADJUSTMENT

1. Lay the harness out in front of you so that the Galco logo reads left to right, with the rivet side down. Side the side of the flexion swivel plate with the four rivet dimples will show your body posture when product work.

9. Put shoulder strap back on and recheck all the components.
10. When you are absolutely certain of all adjustments you may trim off excess harness length. Please remove two important things:
   a. Wear a wristwatch, put it on, and continue wearing the strap.
   b. Take a long walk, put it on, and continue wearing the strap.
11. Release the tension for a moment and repeat two or three times.

ASSURANCE & ADJUSTMENT OF ALL HORIZONTAL SHOULDER SYSTEMS (as fitted)

• Before permanently shortening the harness, consider future use with seasonal clothing, body arm, weight fluctuations, etc.

8. Adjust the height, angle and forward position of the harness and holster carrier to the most comfortable and concealable fit for your body type. This adjusting process of the shoulder system is critical, the system is set up in a bended fashion results in a sloppy fit and compromised function. Many user find it easier to have another person adjust the shoulder system for them while they remain stationary.

9. Once the harness is fitted correctly, remove shoulder harness, check fit so as not to abrade skin.

10. See Illustration G. Thread the harness through the final loop on the swivel holster.

Galco’s full grain leather holsters are made of the finest materials and are precision molded to specific firearms. It may appear the holster fits too tight at first, but this is by design. We engineer our holsters to fit tightly knowing the leather fibers will relax to the proper fit of the wearers hand.

If the holster has tension screws: Tension units are not preset at the factory. You may need to adjust them to fit your holsters the first time you wear them. There is no reason to completely remove tension units. Do not use Loc Tite on tension units. However, a single drop of clear nail polish applied sparingly to your screw head (in line with the screw) may reduce its unwarranted loosening.

If you have ordered a holster for your firearm the first time don’t fiddle. Instead, follow these simple steps to break in your new holster using a proper contact block:
1. Place the unloaded firearm to create a 2-3" cover of the firearm. Do not tighten the screws.
2. Insert the bagged/wrapped firearm slowly into the holster, gently twisting it side-to-side to minimize Marcus of the gun’s wrap.
3. Once the firearm is completely seated in the holster, twist it approximately 1/8th in both direction 6-12 times.
4. Allow the bagged/unloaded firearm to sit in the holster for a minimum of 24-48 hours after 3. Remove the firearm from the holster and remove the bag/wrap from the firearm:

The loaded/unloaded firearm into the holster, which should now be snug but not tight. If it is still too tight, repeat the above steps until the holster is broken in to your satisfaction.

If your holster has a retention strap:

You may need to stretch the retention strap using your fingers only (no tools, no chemicals) until you get it to stop.

1. Place the unloaded firearm in the holster.
2. Hold the firearm grip in your dominant hand and the retention strap in your support hand.
3. Prepare the strap for tightening by grasping the strap and pulling the strap until the retention strap is extended 10-12 times while keeping it tight.
4. Firmly push the firearm away from you while pulling the strap and repeat the above steps.

5. Release the tension for a moment and repeat two or three times.

6. Verify that your handgun is completely unloaded before proceeding.

TIE-DOWNS

Tie-Downs are designed to anchor the holster to your belt. Tie-Downs are optional and must be added to your system. The tie-down is designed to be used with a personal retention device of your own choosing. Tie-downs are available in finishes and colors to match your harness, in need to work with all system components. Tie-Downs are included with all harnesses.

1. Raise the holster-side arm and bring your hand to the opposite shoulder.
2. At the same time, cross your shooting hand under your belt and bring your thumb upward against the propping holster hood.
3. Grip the firearm with the shooting hand and draw out the firearm.
4. Hold the thumb down and pull the firearm out of the holster.

PRO TIP 2: The best method to release the firearm from the passive retention device is to perform a quick, sharp initial snap; then slowly draw the firearm.

1. Once the firearm is pointed toward the target you may lower your elbows and grip the firearms with both hands using a proper shooting grip as taught by an accredited firearms safety and training course. See training video at gundoggear.com/video.

2. For safe carry, the pivoting hook must be lowered (in place) until you are ready to remove the firearm from the holster.

3. With the thumb hooked under the strap, use the front edge of the holster hand to peel back the retention strap.

4. The trigger should not be touched and your finger should not enter the trigger guard until you are ready to fire your intant.

5. To holste the firearm, rear the arm of the armbrace upward and allow the firearm to rotate until the firearm’s release.

6. With the thumb hooked under the strap, use the front edge of the holster hand to peel back the retention strap.

7. Hold the firearm and let the retention strap close. (See Illustration H)

8. For safe carry, the hood must be used (lowered in place) until you are ready to remove the firearm from the holster.

MODULUAR SYSTEM

Galco shoulder systems not only excel in comfort, concealment, and firearm security, but also allow you to tailor the system to the user’s carrying routine. Individual holsters may be purchased to handle different handguns, or a second holster may be added to the system. The system is designed to be used with a number of harness styles, holsters, armor carriers, tie-downs and optional accessories to accommodate a wide variety of needs.

ACCESSORIES

TIE-DOWNS

Tie-Downs are designed to anchor the holster to your belt. Tie-Downs are optional and must be added to your system. The tie-down is designed to be used with a personal retention device of your own choosing. Tie-downs are available in finishes and colors to match your harness, in need to work with all system components. Tie-Downs are included with all harnesses.

PARABELLUM TIE-DOWNS (not compatible with other systems)

Parabelum Tie-Downs to both the holster and armor carrier in the same manner and are adjustable for height. (Fig. 4 & 5)

VELCRO® SPEED LOADER CASE

The Speed Loader Case holds two speed loaders. An attachment point for the arm strap is designed to access the side arm carrier when the arm is not in use. (Fig. 6)

SHOULDER HOLTER (Universal Keyless Accessory) Allows the user to convert a full-size fighting knife to

QUAD MAG CARRIER

The Quad Magazine Carrier was designed in response to requests from users in high-threat areas. It carries four magazines in horizontal or vertical orientation. Tension units and removable/replaceable covers secure the magazine. (Fig. 8)

SHUKA

The SHUKA (Shoulder Holster Universal Keyless Accessory) allows the user to convert a full-size fighting knife to a